

Garant

Indexable insert for turning SC.T 120408, for medium machining, Grade: HB725-1

**Order data**

Order number	260766 HB725-1
GTIN	4062406765767
Item class	21G

Technical description

Number of changes/inserts	4
Finishing/roughing assignment	Finishing
Corner radius	0.8 mm
Chip breaker	UM1
Tool material	Carbide
Cutting conditions	slightly interrupted
Cutting depth a_p	0.2 - 4 mm
Grade	HB725-1
Cutting speed v_c main application	50 - 250 m/min
Feed f	0.05 - 0.5 mm/rev.
ISO code indexable insert	SCMT 120408

Tolerance	M
Main application	UNI
Type of product	Indexable insert for turning